

# BORNOS

B O D E G A S & V I Ñ E D O S

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**PALACIO DE BORNOS**

D.O. RUEDA

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**SEÑORÍO DE SARRÍA**

D.O. NAVARRA

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**BODEGAS LLEIROSO**

D.O. RIBERA DEL DUERO

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**DOMINIO DE BORNOS**

D.O. RIBERA DEL DUERO

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**MARTÍNEZ CORTA**

D.O.C. RIOJA

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**OROT**

D.O. TORO

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**GUELBENZU**

FINCA LA LOMBANA

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# BORNOS

B O D E G A S & V I Ñ E D O S

**7 WINERIES • 6 WINE REGIONS • OVER 500 HECTARES OF OWN VINES • DISTRIBUTION IN OVER 25 COUNTRIES**

Bornos is a Wine Group in which the different wineries making up the group continue to maintain their own history, character and positioning in the market. At the same time, however, they are all managed by a common philosophy and work methods that place high value on quality, innovation, sustainability, and customer satisfaction. The Group is growing and evolving in order to adapt to the market's new trends, tastes and requirements.

## **BORNOS BODEGAS & VIÑEDOS COMPRISES SIX WINE REGIONS AND SEVEN WINERIES**

Palacio de Bornos (D.O. Rueda), Señorío de Sarría (D.O. Navarra), Bodegas Lleiroso and Dominio de Bornos (D.O. Ribera del Duero), Martínez Corta (D.O.C. Rioja), Orot (D.O. Toro) and Guelbenzu (Finca La Lombana).



# BORNOS

B O D E G A S & V I Ñ E D O S

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D.O. NAVARRA  
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**BODEGAS LLEIROSO**  
D.O. RIBERA DEL DUERO  
[PAG. 10-11]



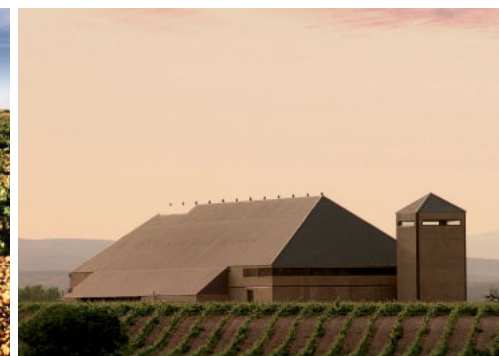
**DOMINIO DE BORNOS**  
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PALACIO DE  
**BORNOS**  
D.O. RUEDA

**LOCATED IN RUEDA (VALLADOLID) • FOUNDED IN 1976 •  
A PRODUCTION OF OVER 5 MILLION KG OF GRAPES  
• 30 YEAR-OLD VINES • OVER 300 HECTARES OF OWN VINES**

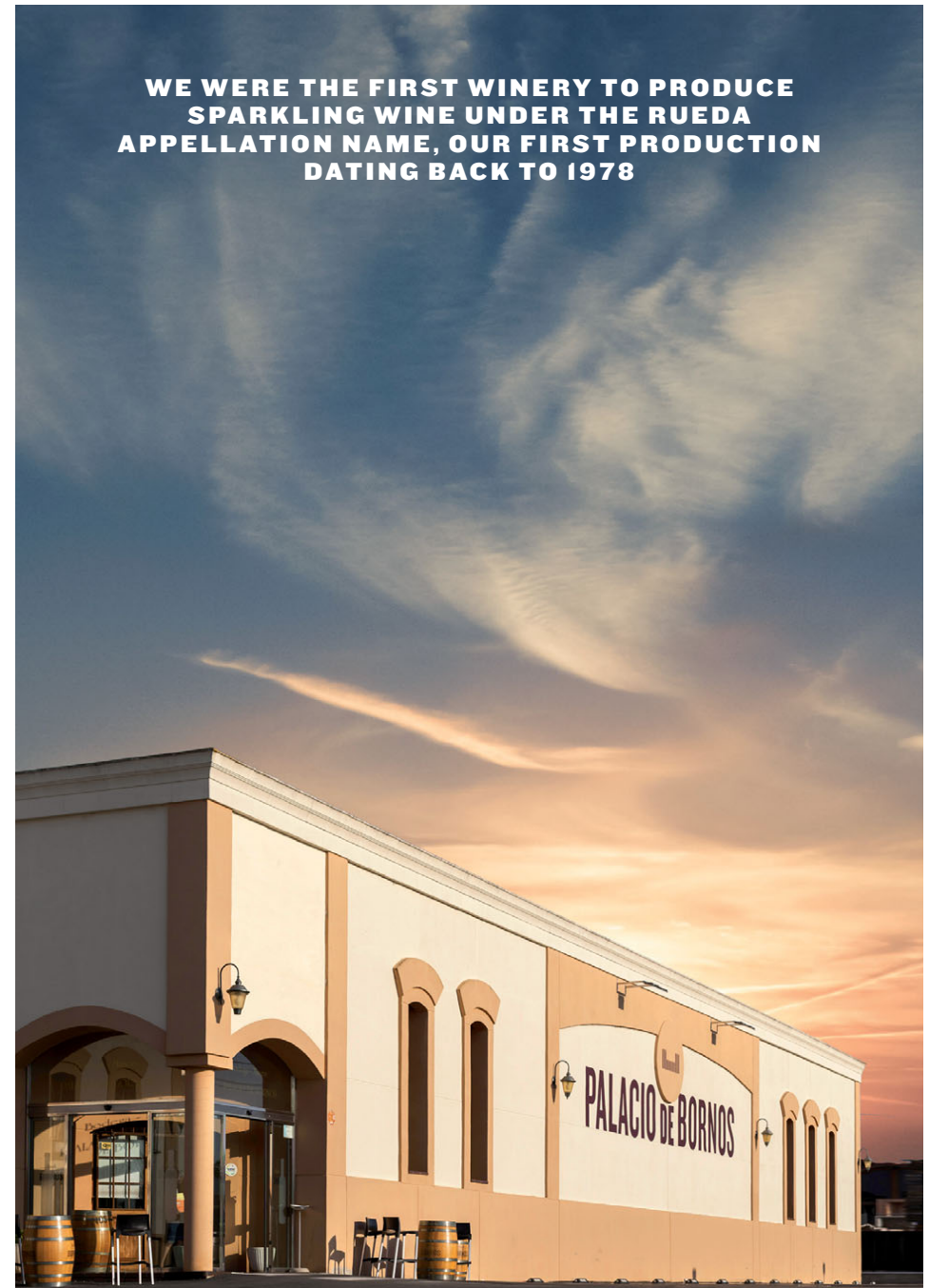


## WINERY

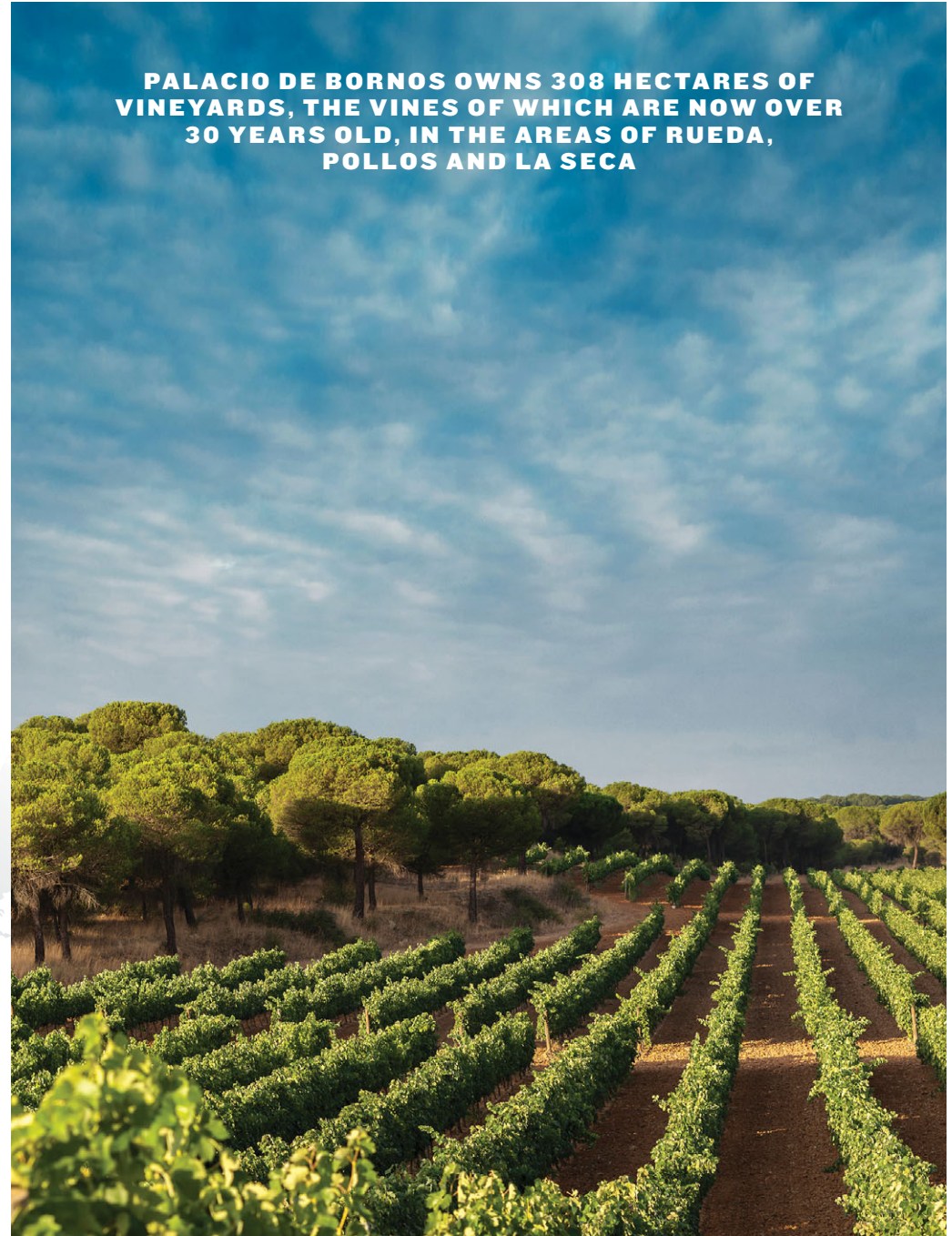
Located in Rueda, our winery was created and began producing wine in 1976, its history running parallel to that of the Rueda appellation itself. The first years were spent establishing the brand in the Castilla y León region before we expanded quickly into the Spanish domestic market and abroad. After working committedly for over forty years, constantly innovating and with a clear focus on the vineyards, Palacio de Bornos has now become one of the best-known brands

in the Rueda appellation with distribution in the main markets of the five continents. And those efforts are ongoing with the whole of the team working for continuing success in the future. In 1978 we were the first winery to produce sparkling wine in Castilla y León. The aim was to showcase the distinct personality and character of the Verdejo in a single variety “traditional method” sparkling wine, a process which enables very high quality sparkling wine to be made.

**WE WERE THE FIRST WINERY TO PRODUCE  
SPARKLING WINE UNDER THE RUEDA  
APPELLATION NAME, OUR FIRST PRODUCTION  
DATING BACK TO 1978**







**PALACIO DE BORNOS OWNS 308 HECTARES OF VINEYARDS, THE VINES OF WHICH ARE NOW OVER 30 YEARS OLD, IN THE AREAS OF RUEDA, POLLOS AND LA SECA**

## VIÑEDOS

Palacio de Bornos owns over 300 hectares of vineyards, the vines of which are now over 30 years old, in the areas of Rueda, Pollos and La Seca.

When selecting the plots, we placed the greatest importance on soil quality, carrying out different precision soil analyses and surveys, to be sure of the soil structures and ascertain an optimal growing environment for the vines. These vineyard sites contain a clay-limestone sub-soil below a gravelly top layer with a great concentration of pebbles near the surface. This enables good soil aeration and drainage, the ideal terroir for vines to develop.





# INNOVATION

The special attention we have focused on the vineyard at Palacio de Bornos has led to ongoing research projects being set up and carried out mainly in the fields of clonal selection, vine-spacing and density, rootstocks and foliage nutrition. These have taken place at experimental estates, alongside sustainable agriculture projects implementing environmentally-friendly methods. The results, once positively verified, are introduced in the whole of our vineyards. The aim has always been to plant the best vineyards in the best soils in order to achieve the best wines



**PALACIO DE BORNOS IS CARRYING OUT ONGOING RESEARCH PROJECTS IN THE FIELDS OF CLONAL SELECTION, VINE-SPACING AND DENSITY, ROOTSTOCKS AND FOLIAGE NUTRITION**

## THE PALACIO DE BORNOS RANGE



**VERDEJO**  
100% Verdejo. A pale-yellow colour with greenish tones. Intense floral aromas. Refreshing acidity and fruity notes on the palate.



**SAUVIGNON BLANC**  
100% Sauvignon Blanc. A bright, pale-yellow colour. Intense varietal aromas with tropical fruit and floral notes. Fresh, flavoursome and well balanced.



**BARREL-FERMENTED VERDEJO**  
100% Verdejo. Fermented and aged for four months in barrel. A golden-yellow colour with greenish tones. Aromas of vanilla and smoky notes mingling with hints of ripe fruit. Full and well-structured on the palate.



**LA CAPRICHOSA**  
100% Verdejo with three months ageing on the lees in barrel. The grapes are sourced from old bush vines. A bright, straw-yellow colour with green glints. Intense and complex aromas with notes of ripe white fruits and mineral touches. Fresh and clean on the palate with good body. Smooth and lingering.



**SEMI-SWEET**  
100% Sauvignon Blanc. An attractive straw-yellow colour, very clean and bright. Powerful aromas of laurel and hints of tropical fruit against a honeyed backdrop. Fresh, fruity and full-bodied on the palate with a perfect balance between sweetness and acidity.



**SEMI-DRY**  
100% Verdejo. Nine months' ageing in barrel. A straw-yellow colour with greenish tones. Fine, well-integrated bubbles. Intense aromas on the nose with notes of mint and ripe apple. Pleasant on the palate with an excellent balance between sweetness and acidity.



**BRUT**  
100% Verdejo. Two years' ageing in bottle. A straw-yellow colour with golden glints. Fine, round, well-integrated bubbles. Powerful aromas, complex and ripe with hints of white flowers and wild herbs. Full and fresh on the palate with great structure.



**VERDEJO FRIZZANTE**  
100% Verdejo. A pale-yellow colour with gentle green glints. Intensely aromatic, integrated sweetness and hints of citrus and tropical fruit. Fresh on the palate with fizz coming to the fore and an optimal balance between acidity and sweetness.





SEÑORÍO DE  
**SARRÍA**  
D.O. NAVARRA

**LOCATED IN PUENTE LA REINA, RIGHT ON THE SAINT JAMES PILGRIMS' ROUTE TO SANTIAGO • FOUNDED IN 1953 • A PRODUCTION OF AROUND 1 MILLION KILOS OF GRAPES • 100 HECTARES OF VINEYARDS MADE UP OF VINES OVER 60 YEARS OLD**



## WINERY

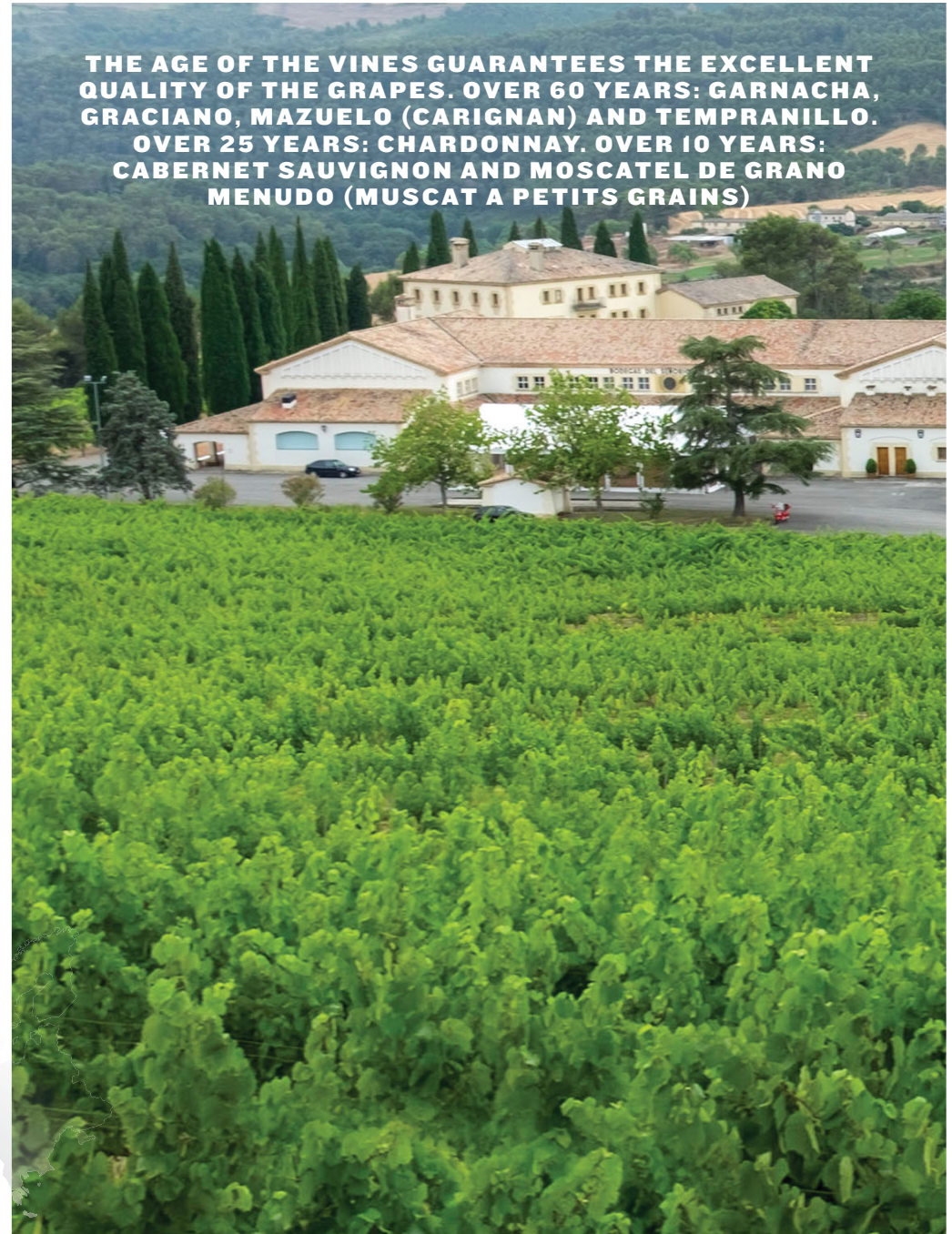
Though the winery was founded in 1953, vineyards have existed on its lands for many centuries. Mention of the Señorío de Sarría was made as far back as the Middle Ages, when in a chronicle of that era, it was stated that the Lord of Sarría joined up with King Sancho VII (the Strong) in the battle of Las Navas de Tolosa (1212). Many years later, during the 16th century, the history of the Señorío and that of Navarra became further entwined when the then Lord of Sarría (Juan de Azpilicueta), the brother of Saint Francisco Javier (the present patron saint

of Navarra), paid for the latter's studies in Paris with the income received from the livestock and crop farming of the estate. The manuscript in which Saint Francisco Javier thanked his brother for this aid has been kept till this day. And it was many years later that, in 1953, the renowned Navarran businessman, Don Félix Huarte bought the Señorío and undertook the planting of new vineyards and built the winery, where wines under the label of Señorío de Sarría were later vinified and subsequently released onto the market.

**LOCATED IN PUENTE LA REINA, IN THE VERY HEART OF THE SAINT JAMES PILGRIMS' ROUTE TO SANTIAGO, SEÑORÍO DE SARRÍA IS SITUATED IN AN AREA OFFERING EXCELLENT CLIMATE AND SOIL CONDITIONS**







**THE AGE OF THE VINES GUARANTEES THE EXCELLENT QUALITY OF THE GRAPES. OVER 60 YEARS: GARNACHA, GRACIANO, MAZUELO (CARIGNAN) AND TEMPRANILLO. OVER 25 YEARS: CHARDONNAY. OVER 10 YEARS: CABERNET SAUVIGNON AND MOSCATEL DE GRANO MENUDO (MUSCAT A PETITS GRAINS)**

Subsequently, in 1981, the winery separated from the Huarte family and embarked on a new phase of its history, a period which enjoyed special impetus, notably in 2001 when a new, ambitious project was set up to renovate the wine-making facilities and restructure the vineyard, aiming to establish the wine estate as a leader in the domestic and international markets. Most certainly, generation after generation, we have maintained the spirit of the first Lord of Sarriá.

## **A PRIVILEGED VINE-GROWING ZONE**

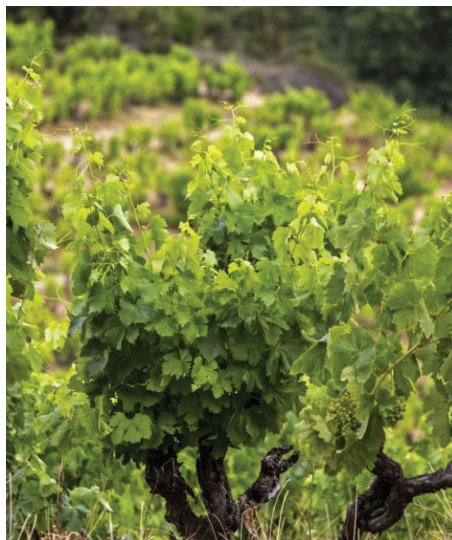
Located in Puente la Reina, in the very heart of the pilgrims' route to Santiago, Señorío de Sarriá is situated in an area offering excellent climate and soil conditions, which enable a range of top quality wines to be made.





# VINEYARDS

100 hectares of vines made up of multiple grape varieties stretch over the slopes and sunny hillsides of Puente la Reina, Olite and Corella. Each vine plant, each vineyard, each plot is lavished meticulous care and rigorously monitored in order to produce magnificent wines. All the grape varieties have been carefully selected and grown in their optimal location, taking into account the light, humidity and temperature conditions necessary to each. The age of the vines guarantees the excellent quality of the grapes. Over 60 years: Garnacha, Graciano, Mazuelo (Carignan) and Tempranillo. Over 25 years: Chardonnay. Over 10 years: Cabernet Sauvignon and Moscatel Grano Menudo (Muscat à Petits Grains).



**EACH VINE PLANT, EACH VINEYARD, EACH PLOT IS LAVISHED METICULOUS CARE AND RIGOROUSLY MONITORED IN ORDER TO PRODUCE MAGNIFICENT WINES**

## THE SEÑORÍO DE SARRÍA RANGE



### CHARDONNAY

100% Chardonnay. Straw-yellow colour with green tones. Powerful fruity nose with hints of white flowers and exotic fruits. Fresh and balanced with excellent acidity.



### GARNACHA

100% Garnacha. Raspberry-red colour. Intense and fruity aromas with red berry fruit and fennel notes coming through. A pleasant, fresh entry on the palate followed by lingering fruit flavour.



### CRIANZA

Cabernet Sauvignon, Garnacha and Graciano. Aged for one year in American oak barrels. Dark, black cherry red colour. Aromas of red berry fruit against a backdrop of vanilla with roasted coffee beans and balsamic notes. Good fruit flavour on the palate with balanced acidity and good length.



### RESERVA

Cabernet Sauvignon and Graciano. Aged for two years in French and American oak barrels. Dark, black cherry red colour. Intense aromas with hints of vanilla, cinnamon, toast and spices. Powerful, flavoursome, structured and complex on the palate with well-integrated oak.



### ROSÉ

Garnacha and Graciano. Lavender pink, pale, clean and bright. Fresh on the nose, with notes of red fruit, grapefruit, lichee and attractive floral background of roses. Fresh and fruity on the palate, with a long vibrant finish.



### VIÑEDO Nº5

Garnacha sourced from our Viñedo Nº5. A crimson-red colour. Intense aromas of strawberry candy, lychees, grapefruit and forest fruits. Fresh and fruity on the palate with a soft, smooth entry. Balanced with a lingering finish.



### VIÑEDO SOTÉS

A blend of several grape varieties (Cabernet Sauvignon, Garnacha, Tempranillo, Graciano and Mazuelo (Carignan)). Aged for nine months in new Allier French oak barrels. A medium-deep, black cherry red colour. Complex and elegant black fruit and balsamic aromas. Pleasant oaky notes on the palate with notes of spices, toast and chocolate.



### RESERVA ESPECIAL

Built around the Cabernet Sauvignon variety. Aged for two years in new French and American oak. A deep, black cherry red colour. Powerful aromas with subtle toasty oak, spices, vanilla, cocoa and gentle notes of roasted coffee beans. Elegant and structured on palate with creamy, ripe fruit, balsamic hints.





# BODEGAS LLEIROSO

D.O. RIBERA DEL DUERO

- **LOCATED RIGHT IN THE HEART OF RIBERA DEL DUERO'S GOLDEN MILE**
- **FOUNDED IN 2001**
- **A PRODUCTION OF AROUND 200,000 KG OF GRAPES**
- **25 HECTARES OF OWN VINES**

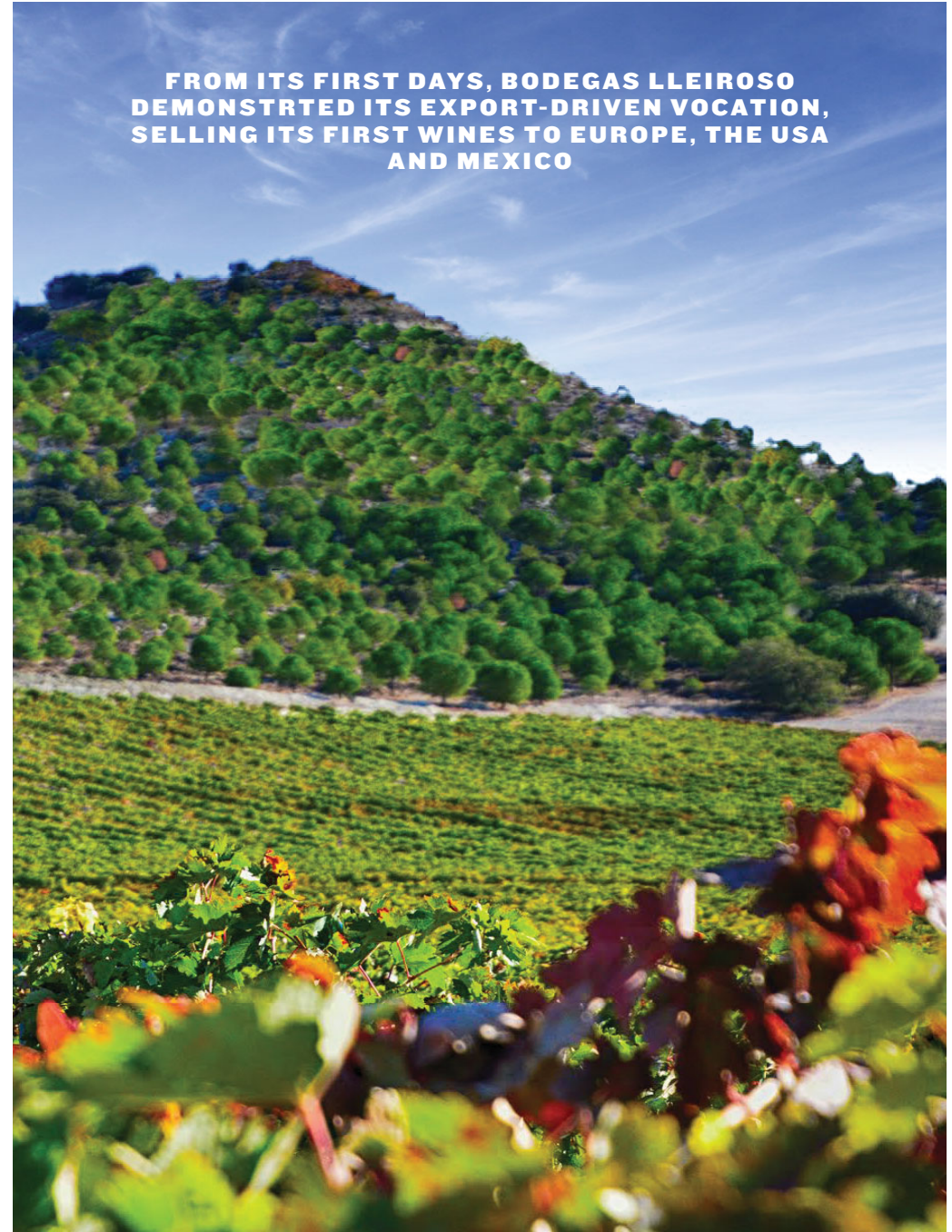


## WINERY

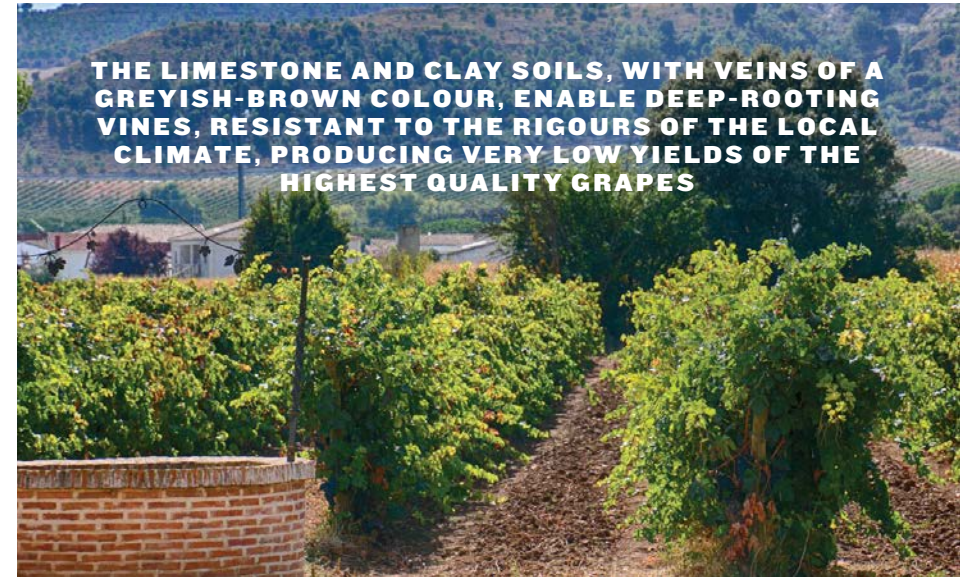
Founded in 2001, the winery is situated in Valbuena de Duero, in Valladolid province, right in the heart of Ribera del Duero's "Golden Mile", just a few metres from the river that feeds our vineyards and next to the monastery of Santa María de Valbuena, a spa and the centre for the Fundación las Edades del Hombre (The Ages of Man Foundation). From its first days, Bodegas Lleirosso demonstrated its export-driven vocation, selling its first wines to Europe, the USA and Mexico, which became its main

markets and subsequent launching pad for expansion into the export market as a whole. Single-mindedly, the winery has devoted all its efforts and passion since the beginning to creating top-end wines and has lavished the greatest care on every detail of the wine-making process. As a family-owned winery, we ensure solid commitment, quality and continuity over the long-term. We therefore dedicate the greatest care and attention to the vines, since great wines are first made in the vineyard and only after that in the winery.

**FROM ITS FIRST DAYS, BODEGAS LLEIROSO DEMONSTRATED ITS EXPORT-DRIVEN VOCATION, SELLING ITS FIRST WINES TO EUROPE, THE USA AND MEXICO**







## VINEYARDS

The grape variety used for our wines is Tempranillo. The grapes come from our own vineyards surrounding the winery, at an altitude of 780 metres. We also buy-in grapes from a handful of vine-growers, with whom we work closely on a daily basis all year round, operating a stringent selection process in order to guarantee prime raw material. The grapes come from vines that are between 25 and 80 years old, deep-rooted in the soils, resistant to the rigours of the local climate, and producing very low yields of the highest quality grapes. The soils are alluvial and made up of limestone and clay containing greyish-brown veins. We take the greatest care in handling our grapes, harvesting them in small 15kg crates to ensure that

each berry is kept perfectly intact. The bunches go along a sorting table for strict checking and are de-stemmed and crushed directly over the fermentation vats after being lifted there without any mechanical aid.



RIBERA DEL DUERO

## THE LLEIROSO RANGE



### LUZ MILLAR ROBLE

100% Tempranillo. Aged for 6 months in French and American oak barrels. A deep garnet colour with bright purple glints. Very dark. Notes of redcurrant and ripe red berry fruit on the nose harmoniously mingling with the spicy, liquorice notes brought by the oak barrels. Fleshy and full on the palate with a lingering finish.



### CRIANZA

100% Tempranillo. Aged for 12 months in French oak barrels. A cherry-red colour with a clean, bright, garnet rim. Aromas of red berry fruit on the nose with touches of toast and roasted coffee beans. Silky and round on the palate with sweet tannins and good acidity.



### RESERVA

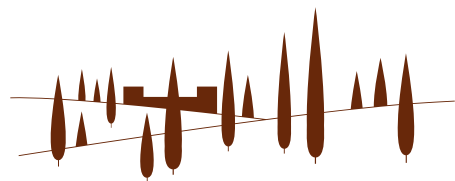
100% Tempranillo. Aged for 15 months in new French oak barrels. A deep, ruby-red colour with a garnet rim. Intensely aromatic with hints of well-integrated toast and ripe red berry fruits. Stylish, ripe tannins come through on the palate with good volume and very good acidity. A lingering finish.



### SERGIO HERNÁNDEZ RESERVA ESPECIAL

100% Tempranillo. Aged for 18 months in new French oak barrels. A very deep ruby-red colour with dense tears on the inside of the glass. Intensely aromatic with red berry fruit and oaky, creamy spicy notes coming through. Round, powerful and balanced on the palate.

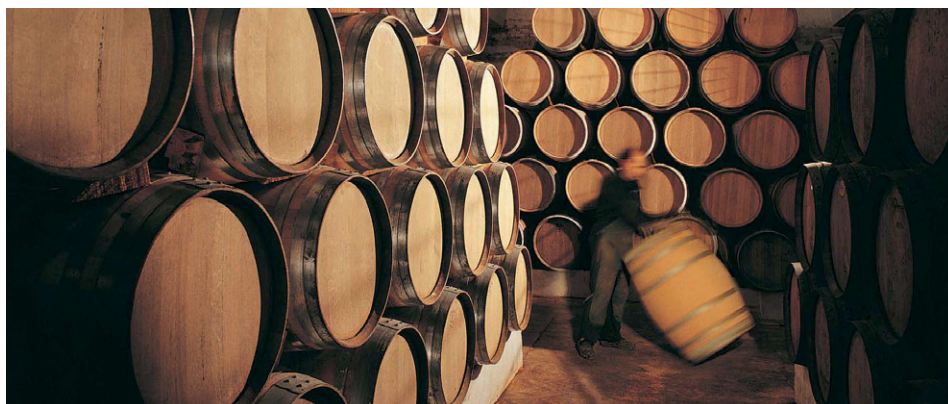




# DOMINIO DE BORNOS

D.O. RIBERA DEL DUERO

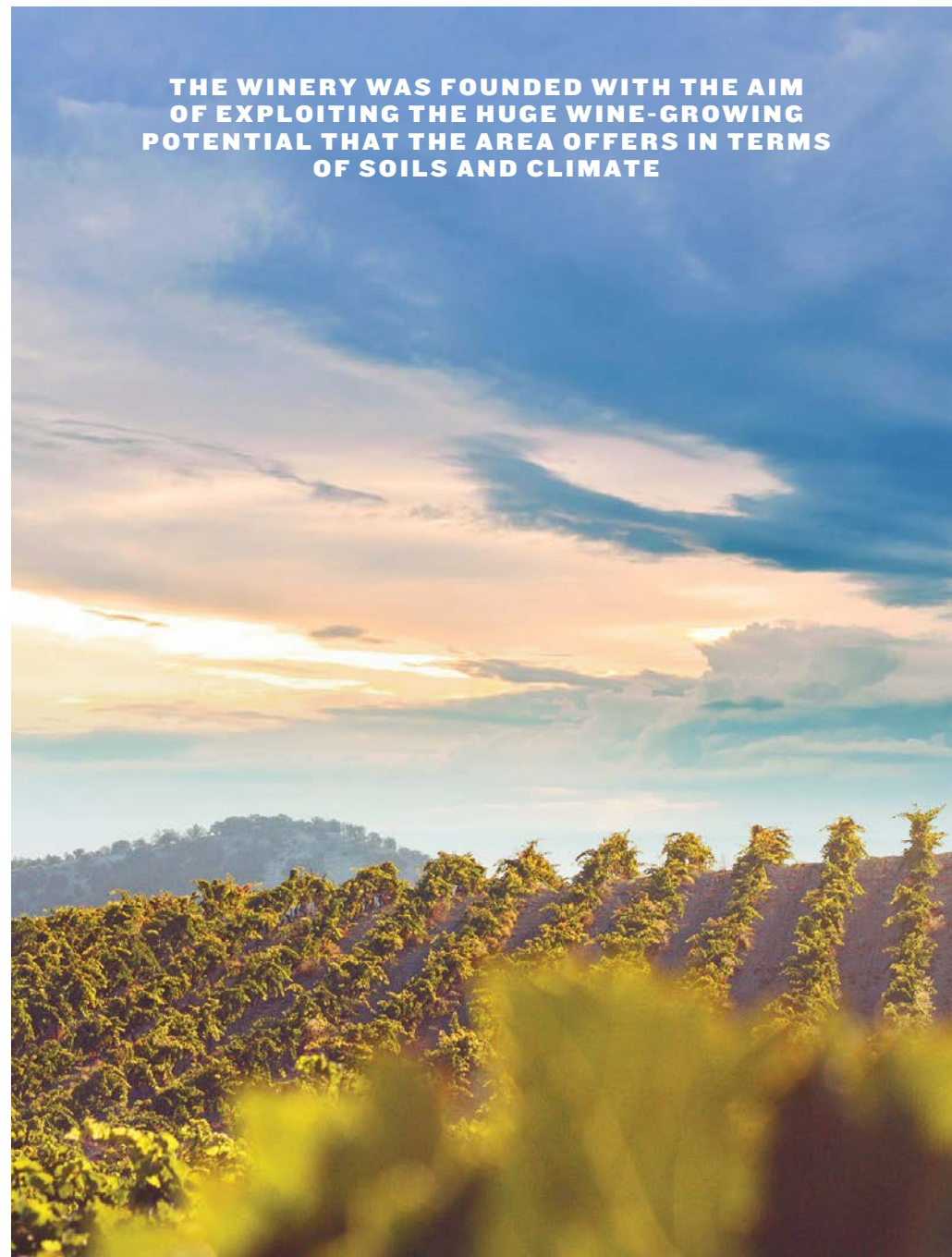
- **FOUNDED IN 1988 • LOCATED IN PESQUERA DE DUERO**
- **A PRODUCTION OF AROUND 100,000 KG OF GRAPES**
- **THE WINERY'S PHILOSOPHY FOCUSES ON SMALL, CAREFULLY-SELECTED PRODUCTIONS**



## WINERY

Dominio de Bornos, located in Pesquera de Duero (Valladolid province), was founded in 1988 with the aim of exploiting the huge wine-growing potential that the area offers in terms of soils and climate. The philosophy of the winery focuses on small, carefully selected productions vinified using gentle, high-performing equipment and aged in American and French oak barrels, resulting in the release of the only two wines in the range: a Crianza and a Roble (lightly oaked).

THE WINERY WAS FOUNDED WITH THE AIM OF EXPLOITING THE HUGE WINE-GROWING POTENTIAL THAT THE AREA OFFERS IN TERMS OF SOILS AND CLIMATE







**THE APPELLATION HAS MEDIUM-LOW RAINFALL WITH HOT, DRY SUMMERS AND LONG, COLD WINTERS THAT COMBINE TO CREATE IDEAL CONDITIONS**

## VINEYARDS

The vineyards of the Ribera del Duero appellation cover parts of four provinces within Castilla y León: Burgos, Segovia, Soria and Valladolid, the Douro River being the common thread to the four. The appellation has medium-low rainfall with hot, dry summers and long, cold winters that combine to create ideal conditions for quality vine-growing and grape ripening. Dominio de Bornos has contractual agreements with vine-growers in the area, our technical team carrying out exhaustive controls in the field throughout the whole of the vine cycle, selecting the most suitable plots and grapes for the production of the wines of our range.



## THE DOMINIO DE BORNOS RANGE



### DOMINIO DE BORNOS ROBLE

100% Tempranillo. Aged for six months in American and French oak barrels. A cherry-red colour with a bright purple rim. Intensely aromatic on the nose with fresh aromas of red berry fruit and notes of elegant, well-integrated toasty oak. Flavoursome and velvety on the palate.



### DOMINIO DE BORNOS CRIANZA

100% Tempranillo. Aged for one year in French oak barrels. A cherry-red colour with a bright purple rim. Intensely aromatic with notes of toast, vanilla, cocoa and wild black fruits that mingle in beautiful harmony. Elegant on the palate with great structure.





# MARTÍNEZ CORTA

D.O.C. RIOJA

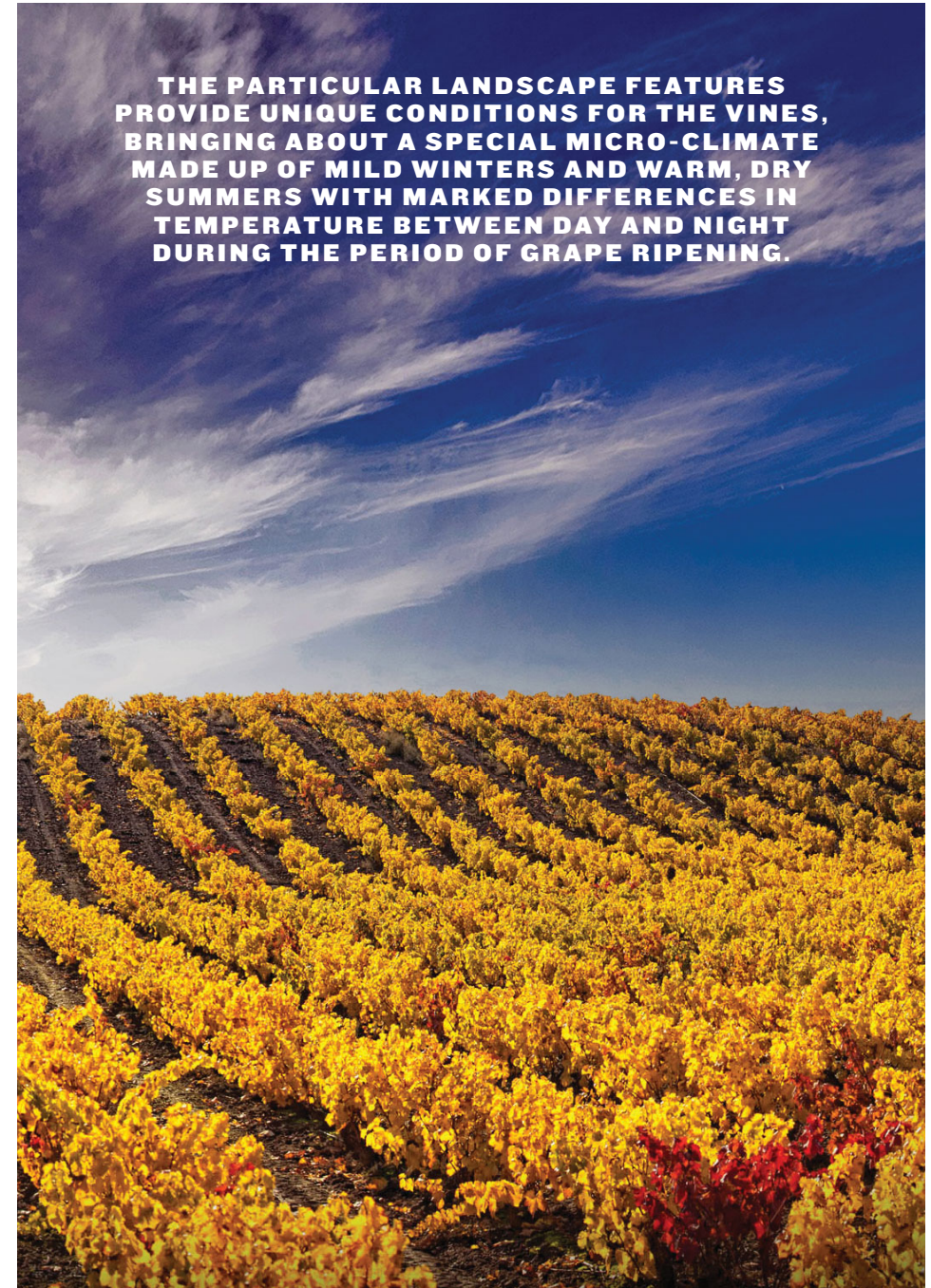
**LOCATED IN URUÑUELA, IN THE HEART OF THE RIOJA ALTA •  
FOUNDED IN 2005 • A PRODUCTION OF AROUND 600,000 KG OF  
GRAPES • SOME VINES OVER ONE HUNDRED YEARS OLD**



## WINERY

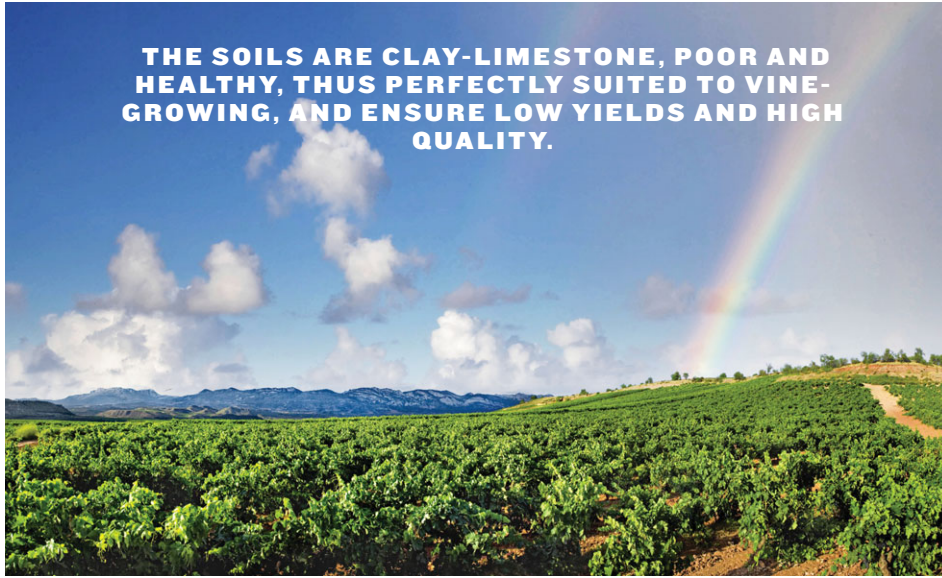
Founded in 2005 and located in Uruñuela, in the heart of the Rioja Alta, the Martínez Corta winery is the result of the endeavours of four generations dedicated to growing vines. Its creation fulfilled the family's dreams and ambition to be more than grape producers and to go on and produce its own brands and find markets for them, while drawing on all the experien-

ce and savoir-faire gained in the vineyard over the years. The winery is situated in a special part of the Rioja vineyard, in the Bajo Najerilla valley at Uruñuela, close to Cenicero, where several of the family's vineyards are found, some of them planted with vines of over one hundred years old. "Vineyards with wisdom and wisdom in the vineyards" is our viticultural motto.





**THE SOILS ARE CLAY-LIMESTONE, POOR AND HEALTHY, THUS PERFECTLY SUITED TO VINE-GROWING, AND ENSURE LOW YIELDS AND HIGH QUALITY.**



## VINEYARD

The family's 80 hectares (198 acres) are grown in an exceptional location – the Bajo Najerilla (close to Cenicero), which nestles between the Ebro and Najerilla rivers and whose humid atmosphere, together with particular landscape features, provides unique conditions for the vines, bringing about a special micro-climate made up of mild winters and warm, dry summers with marked differences in temperature between day and night during the period of grape ripening.

Furthermore, the south-facing slopes on which the vines are planted ensure maximum exposure to sunshine which, together with moderate annual rainfall, provides excellent vine-growing conditions. The soils are clay-limestone, poor and



healthy, thus perfectly suited to vine-growing, and ensure low yields and high quality. These vineyards, some of which are over 100 years old, enable our range of wines to express the great personality and character of the Rioja Alta area.

## RANGE OF WINES



### FINCA IRIARTE TEMPRANILLO

100% Tempranillo, matured at our winery. A cherry-red colour with forest fruit aromas and creamy hints. This is a fresh, full and very fruity wine.



### MARTÍNEZ CORTA CRIANZA

100% Tempranillo, aged for twelve months in French and American oak barrels. It displays a black-cherry colour with a garnet rim. The nose reveals aromas of black and red berry fruit with toasty, balsamic notes coming through. Well-integrated, soft tannins on the palate. This is a long, well-balanced, flavoursome wine with hints of roasted coffee beans and spice.



### LAGAR DE BORNOS CRIANZA

100% Tempranillo. Aged for twelve months in French and American oak. A black-cherry colour. Intensely aromatic with notes of forest fruit, vanilla, roasted coffee beans and liquorice. Great length on the palate, powerful, well-balanced and flavoursome.



# Π OROT

D. O. TORO

**LOCATED IN TORO • FOUNDED IN 1980 • PRODUCTION OF AROUND 300,000 KG OF GRAPES • 20 HECTARES OF OWN VINES OF THE TINTA DE TORO GRAPE VARIETY**



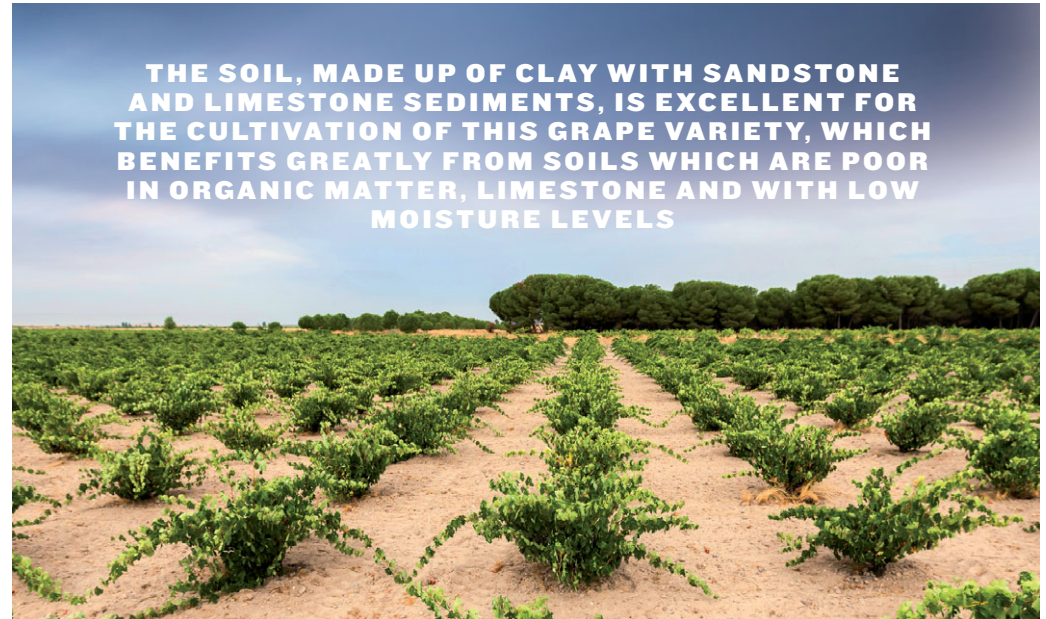
## WINERY

The origins of Orot date back to 1980, although it was in 1997, anticipating the development and potential of the Toro appellation, that we decided to build a winery of our own in the town of Toro, in the epicentre of the appellation. The cellars, built on two floors, one of which is underground, contain an excellent ageing cellar which keeps natural optimal conditions of temperature and humidity, favouring the ageing of our wines.

## VINEYARD

Orot owns 20 hectares of vineyards planted with vines of over 15 years old of the Tinta de Toro variety. Located in the south-east of Zamora province, the vines grow at an altitude of 700 meters above sea level. The soil, made up of clay with sandstone and limestone sediments, is excellent for the cultivation of this grape variety, which benefits greatly from soils which are poor in organic matter, limestone, and with low moisture levels.

D.O. TORO



**THE SOIL, MADE UP OF CLAY WITH SANDSTONE AND LIMESTONE SEDIMENTS, IS EXCELLENT FOR THE CULTIVATION OF THIS GRAPE VARIETY, WHICH BENEFITS GREATLY FROM SOILS WHICH ARE POOR IN ORGANIC MATTER, LIMESTONE AND WITH LOW MOISTURE LEVELS**

## THE OROT RANGE



### OROT

100% Tinta de Toro. A dense deep red colour with blueish-purple tones. Fruit aromas come to the fore on the nose with floral hints. Fresh, lively and balanced on the palate.



### ROBLE

100% Tinta de Toro grapes sourced from old bush vines, picked by hand and sorted as they enter the cellars. Aged for six months in American and French oak barrels. A black cherry red colour, clean and brilliant. Aromas of red berry fruit and spices with hints of liquorice. Good backbone on the palate; fleshy, fresh and with great fruit character coming to the fore.



### CRianza

100% Tinta de Toro grapes sourced from old bush vines, picked by hand and sorted as they enter the cellars. Aged for one year in American and French oak barrels. A dense garnet, cherry colour. Elegant and very intense aromas with a fruity, mineral and spicy character. Powerful and fleshy on the palate with notes of ripe fruit showing through well.





# GUEL BENZU

FINCA LA LOMBANA

**FOUNDED IN 1851 • A PRODUCTION OF AROUND 300,000 KG OF GRAPES • 46 HECTARES OF VINES OF OVER 20 YEARS OLD • SINGLE VINEYARD WINES LOCATED AT THE 'LA LOMBANA' ESTATE**

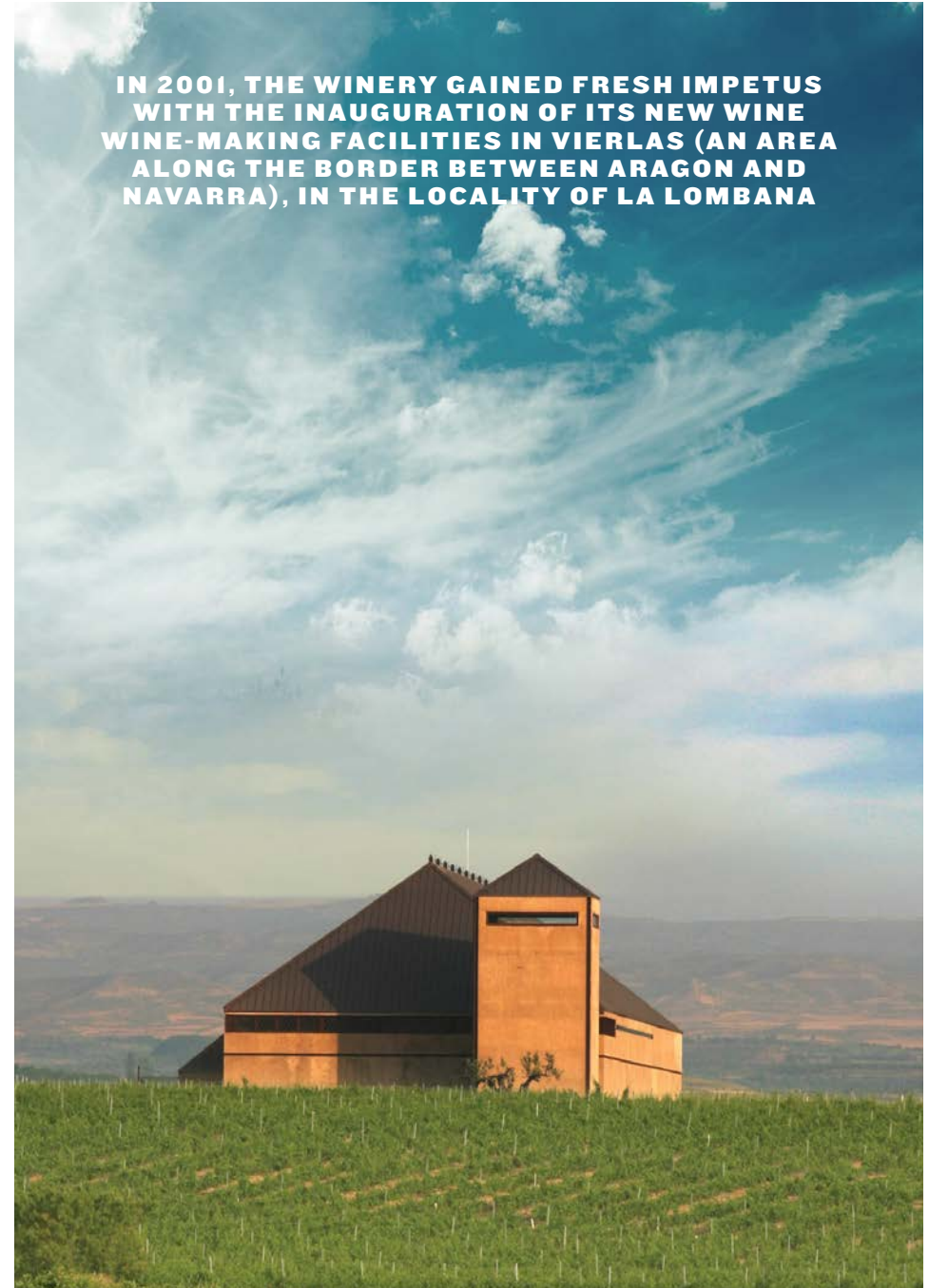


## WINERY

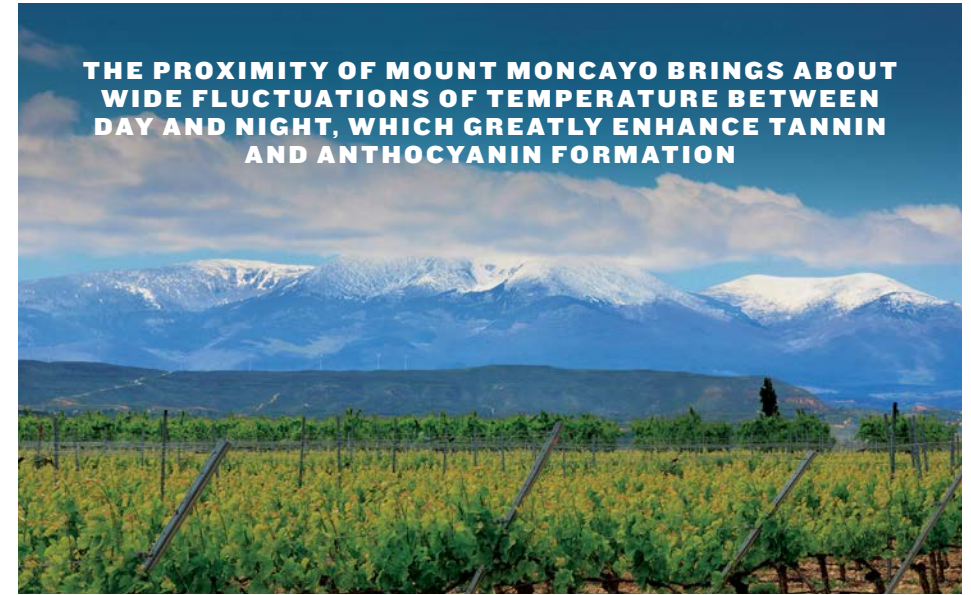
Records of Guelbenzu's history date back to 1851, when Martín María Guelbenzu reportedly paid his taxes in demijohns of wine. It was his son, Miguel Guelbenzu, who modernised and developed the winery, winning prestigious awards in 1880 in the form of medals and accolades which helped enhance the winery's image. Subsequently these awards figured on the labels of its range of wines, as can still be seen today. Several generations later, Ricardo Guelbenzu took over the reins of the winery, setting in motion a new era of growth and development, which began in 1992 with the launch of what were to become the flagships of our new range of wines, Guelbenzu Evo and

Azul. The range was completed in 1999 with the addition of the winery's iconic brand, Guelbenzu Lautus. Evo means "duration of eternal things", and with this name we have sought to mirror this wine's ability to age and improve over time. The name Lautus refers to "laureate" or "award-winning", a name to convey the renown that this wine was expected to achieve in time. Later, in 2001, the winery gained fresh impetus with the inauguration of its new wine-making facilities in Vierlas (an area along the border between Aragon and Navarra), in the locality of Lombana, where new brands linked to this new location were then launched.

**IN 2001, THE WINERY GAINED FRESH IMPETUS WITH THE INAUGURATION OF ITS NEW WINE-MAKING FACILITIES IN VIERLAS (AN AREA ALONG THE BORDER BETWEEN ARAGON AND NAVARRA), IN THE LOCALITY OF LA LOMBANA**





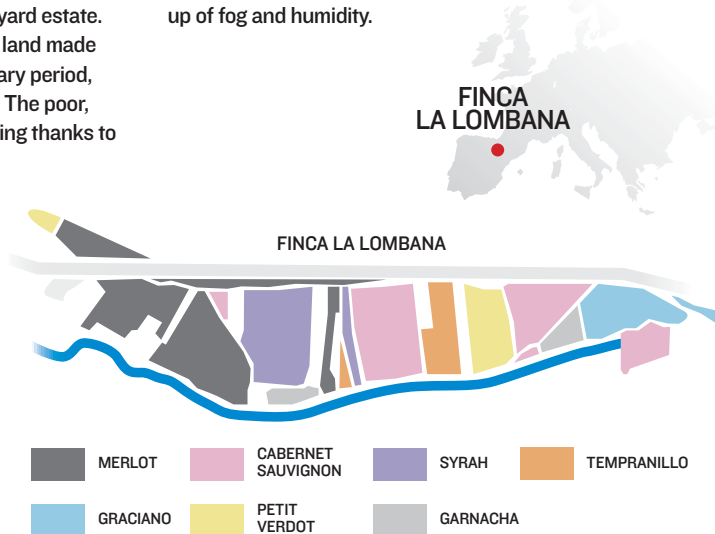


**THE PROXIMITY OF MOUNT MONCAYO BRINGS ABOUT WIDE FLUCTUATIONS OF TEMPERATURE BETWEEN DAY AND NIGHT, WHICH GREATLY ENHANCE TANNIN AND ANTHOCYANIN FORMATION**

## VINEYARDS

The Guelbenzu vineyard covers 46 hectares made up of vines that are over 20 years old. These are located in Vierlas, right in the heart of the Queiles valley, at the Lombana vineyard estate. La Lombana is an extended strip of land made up of soils originating from the tertiary period, dating back over 22.5 million years. The poor, gravelly soil is superb for vine-growing thanks to its texture, fast drainage, low yields, ability to cope with drought and its low risk of frost. The proximity of Mount Moncayo brings about wide fluctuations of temperature between day and night, which greatly enhance tannin and anthocyanin formation, essential for the production of wines with roundness, good body, character and ageing ability. In addition, the north

wind which blows through the area, is a constant strong, dry, cold wind with great drying capacity, which favours evaporation and prevents the build-up of fog and humidity.



**FINCA LA LOMBANA**

## THE GUEL BENZU RANGE



### VIERLAS

Merlot and Syrah. Aged for six months in French and American oak barrels. A black cherry red colour. Powerful and expressive on the nose with a floral backdrop and ripe black fruit and red berries coming through. Intense, fresh and flavoured on the palate with good length; powerful and balanced.



### AZUL

Tempranillo, Merlot, Cabernet Sauvignon, Graciano and Syrah. Aged for nine months in French and American oak barrels. A very deep, cherry-red colour. A complex nose with notes of red berry fruit, spices and plums coming through. Full-bodied, good backbone and lingering on the palate with well-integrated oak.



### EVO

Cabernet Sauvignon, Merlot and Garnacha. Aged for twelve months in French and American oak. A wine with a brilliant, deep cherry-red colour. Black fruit aromas with hints of minerals and toast. A powerful entry on the palate; elegant, full-bodied and balanced.



### LAUTUS

A blend of grape varieties sourced from the best plots at our La Lombana estate. Aged for eighteen months in new French oak barrels. A deep cherry-red colour. Complex and elegant on the nose with hints of spices, toast and balsamic aromas. Round, fleshy and elegant on the palate with good body.



# BORNOS

B O D E G A S & V I Ñ E D O S

**PALACIO  
DE BORNOS**  
D.O. RUEDA

**SEÑORÍO  
DE SARRÍA**  
D.O. NAVARRA

**BODEGAS  
LLEIROSO**  
D.O. RIBERA  
DEL DUERO

**DOMINIO  
DE BORNOS**  
D.O. RIBERA  
DEL DUERO

**MARTÍNEZ  
CORTA**  
D.O.C. RIOJA

**OROT**  
D.O. TORO

**GUELBENZU**  
FINCA  
LA LOMBANA

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